

BLUE

SPLIT

Dart Aerospace Ltd.

23

Date: Wednesday, 5/16/2007 8:13:23 AM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 32376  
Estimate Number : 10318  
P.O. Number : N/A  
This Issue : 5/16/2007 S.O. No. : N/A  
Prsht Rev. : NC  
First Issue : N/A Type : PURCHASED PARTS  
Previous Run : 32018

Drawing Name : LUG ASSEMBLY 206L/407 GHW LUG

Part Number : D2659  
Drawing Number : D2659 REV A  
Project Number : N/A  
Drawing Revision : A  
Material : N/A  
Due Date : 6/6/2007

Qty: 32 Unit: Each

Written By :  
Checked & Approved By :  
Comment : Est: D 02/09/20 Re-format; Incorporated D2657; D2658 KJ/RF

## Additional Product

Job Number:

Seq. #: Machine Or Operation: Description:

1.0 32376A LUG

Comment: Sub-Component LUG  
D2657 B 32018 A

FC 07/06/19 (4)

2.0 32376B LUG BRACKET

Comment: Sub-Component LUG BRACKET  
D2658 B 32376B

FC 07/06/19 (4)

3.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1

Comment: LARGE FABRICATION RESOURCE 1

1-Weld as per Dwg D2659 using location Jig DT8484  
A/R Steel Rod 103794

FC 07/06/19 (4)

4.0 QC9 VISUAL WELDING INSPECTION

Comment: VISUAL WELDING INSPECTION

FC 07/06/19 (4)

5.0 QC5 INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

FC 07/06/19 (4)

6.0 SPRAY PAINTING SPRAY PAINTING

Comment: SPRAY PAINTING

-PRIME

-PAINT DELFLEET BLUE

Atelier  
Debosselage

PO. 4034

le 270625

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: 7 Date: 07/06/25  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: \* Wednesday, 5/16/2007 8:13:23 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY 206L/407 GHW LUG

Job Number: 32376

Part Number: D2659

Job Number:



Seq. #:

Machine Or Operation:

Description :

-CLEAR DELFLEET

7.0

QC14

INSPECT SPRAY PAINT



*Ins. 22*



Comment: INSPECT SPRAY PAINT

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*CP 07/06/25 (4)*

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*Done 06/25 (4)*

Job Completion



*U 06/25*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

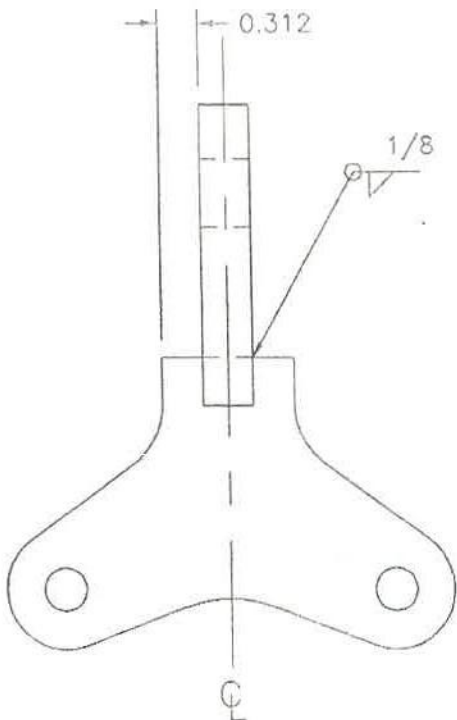
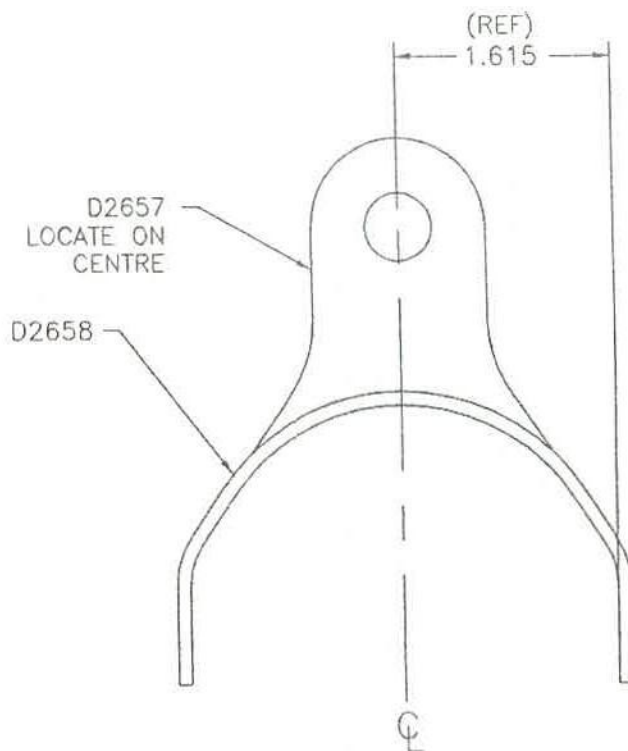


**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. A
CHECKED	APPROVED	DRAWING NO. D2659	SHEET 1 OF 1
DATE 97.11.03		TITLE LUG ASSEMBLY	SCALE NTS
A	97.11.03	NEW ISSUE	

RELEASED  
97/11/06 DS



D2659 LUG ASSEMBLY

WELD PER DART QSI 004  
FINISH: POWDER COAT PER DART QSI 005 4.4  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
PART IS SYMMETRIC ABOUT CENTRE-LINES (C)

WELD PER DART QSI 004  
FINISH: POWDER COAT PER DART QSI 005 4.4  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
PART IS SYMMETRIC ABOUT CENTRE-LINES (C)

32376

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries